



Rev.			Modification										Date		Name					
This drawing is property of INSERTEC. Must not be copied or transferred to third parties in any way without written authorization.																				
Tolerance for dimensions without tol. according to ISO 2768-mK										Date		Name		Material						
More than	0.5	3	6	30	120	400	1000	2000	4000	Drawn		13/11/2025		RCB		-				
Less	3	6	30	120	400	1000	2000	4000	4000	Checked						Weight (kg)				
Machine Tool	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2		Verified				BU		6.96				
Welded			±0.5	±1	±1.5	±2	±3		±4	±6										
Customer:										Format:		Title								
ALINVEST										A2		TECHNICAL ROOM CASTING ZONE 3321 B3 OPERATIONAL LINE (MELTER)								
										Scale:										
										1:15										
 										Project		Part Number					Revision			
										Methode:										
														2558 - 20x2_5 - B3					A	
												Customer Number					Sheet			
																	1/1			